



Gilford PLA BLACK 1KG

Data sheet

Core Specs

Printing material	PLA
Printing colours	Black
Filament quality	Standard
Thickness	1.75 mm
Weight	1000 g

Summary

- ✓ Easy to print PLA material, compatible with FFF desktop printers
- ✓ Prints reliably at 200°C, recommended bed temperature 60°C
- ✓ Consistent 1.75mm diameter on a 1kg spool for steady extrusion
- ✓ 330m boxed spool keeps filament protected and easy to mount
- ✓ Standard filament quality offers cost-effective prototyping supply

Product description

Why choose this filament?

Gilford PLA Bio Black 1.75mm 1kg provides a dependable, easy-to-print PLA filament for FFF 3D printers. It helps you produce consistent prototypes, visual models, and functional parts with straightforward temperature settings, reducing setup time and making routine prints more predictable.

PLA Bio Black 1.75mm 1kg in short:

- Standard-quality PLA filament suited for prototyping, concept models, and visual parts.
- 1.75 mm diameter for common desktop FFF printers, supplied on a 1 kg spool (about 330 m).
- Recommended printing at 200°C nozzle temperature and 60°C build plate for reliable adhesion.
- Packaged in a box for straightforward storage and handling.
- Consideration: ensure your printer and hotend support the 200°C printing guideline.

Key details

Gilford PLA Bio Black 1.75mm 1kg is a general-purpose printing material that balances ease of use with predictable results. The filament is intended for standard FFF workflows and runs at a 200°C nozzle temperature with a 60°C heated bed when needed. The 1 kg spool gives you extended print runs while the boxed packaging keeps the filament organised during storage and transport.

Technical Specification Matrix

Header

Manufacturer	Gilford
Product Line	PLA
Model	Black

Features

Printing material	PLA
Printing colours	Black
Filament quality	Standard
Minimum extruder tip temperature	200 °C
Fused filament fabrication (FFF)	Yes
Melting point (min)	200 °C
Print temperature guideline	200 °C
Build plate temperature	60 °C

Nozzle temperature	200 °C
Country of origin	China

Weight & dimensions

Weight	1000 g
Thickness	1.75 mm
Wire length	330000 mm

Packaging data

Quantity per pack	1 pc(s)
Package type	Box